

# LINIJA ZA UGAONE LAJSNE



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Mašina se sastoji od od sledećih elemenata:

- odmotalica lima nosivosti do 1000 kg,
- radne sekcije sa šest pari noževa za prosecanje romboidnih otvora, dva para valjaka za savijanje i sklopa za korekciju pravca profila,
- kružne testere za odsecanje lajsne, i
- prihvatnog stola za odsečene lajsne.

Tehnički opis:

- materijal profilisanja čelični pocinkovani lim debljine 0,5 mm,
  - širina ulazne trake 37 mm,
  - brzina profilisanja 6 m/min,
  - pogonska snaga 2,2 KW,
  - pogonska snaga hidroagregata 1,1 KW.
- Uz mašinu se isporučuje komplet rezervnih noževa za prosecanje.

## ANGLE FILLETS

The machine consists of the following elements:

- Decoiler has the capacity up to 1000 kg
- Working sections with six pairs of blades for cutting rhomboid openings, two pairs of rollers for folding and the assembly for correcting the direction of profile
- Circular saw for cutting fillets
- Drop table for cutting fillets

Technical description:

- Profiling material is the steel galvanized sheet with thickness of 0.5 mm
  - Width input takes 37 mm
  - speed of profiling is 6 meters per minute
  - Power capacity is 2.2 kW
  - Hydro Aggregate capacity is 1.1 kW
- The machine is delivered with spare blades for cutting.